

Resin Properties⁽¹⁾	Typical Value	ASTM Method
Melt Flow Index, g/10 min 190°C/2.16 kg	0.35	D 1238
190°C/21.6 kg (HLMI)	30.0	
Density, g/cm ³	0.955	D 792
Melting Point, °F	264	D 3417

Mechanical Properties⁽¹⁾⁽²⁾	Typical Value	ASTM Method
Tensile Strength at Yield, psi	4,000	D 638, Type IV specimen, 2 in/min
Elongation at Break, %	600	D-638, Type IV specimen, 2 in/min
Flexural Modulus, psi	200,000	D 790
ESCR ⁽³⁾ , hrs		D 1693, Cond B
100% Igepal	50	
10% Igepal	35	

Processing

Recommendation

Blow Molding Stock Temperature	360 – 400 °F
Extrusion Melt Temperature	380 – 420 °F

Polyethylene:

High Density Injection Blow Molding Resin

Characteristics

- Injection Blow Molding version of Finathene® 5502
- Excellent stiffness
- Good stress cracking resistance
- FDA compliant⁽⁴⁾
- UL 94HB/746 certified

Applications

- Cosmetics & Toiletries
- Pharmaceuticals
- Specialty Containers
- Suitable for food packaging

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
 (2) The data listed were determined on compression molded specimens and may, therefore, vary from specimens taken from molded articles.
 (3) Environmental Stress Crack Resistance (ESCR)
 (4) Complies with FDA 21 CFR § 177.1520, Para. (c) 2.1 and 2.2

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