



Formosa Plastics®

Formolene® PP

# Formolene® 2620A

## Impact Copolymer for Compounding and Injection Molded Applications

Formolene® 2620A is a high impact copolymer of polypropylene designed for applications such as automotive compounds and lawn & garden products and appliances. It is characterized by its easy mold flow, excellent physical property balance of stiffness and impact at room temperature and sub ambient conditions as well as finished product dimensional stability.

Formolene® 2620A complies with the U. S. Food and Drug Administration regulation 21 CFR 177.1520(c)(3.4). This material may only be used in contact with foods of type I, II, III, IV-B, VI, VII, VIII and IX as described in Table 1 of 21 CFR 176.170(c)

### Typical Properties of this Commercial Grade

Melt Flow Rate, I <sub>2</sub> @ 230°C, g/10 min	ASTM D1238	20.0
Density, g/cm <sup>3</sup>	ASTM D1505	0.9
Tensile Strength at Yield (50 mm/min), psi	ASTM D638	2,600
Elongation at Yield (50 mm/min), %	ASTM D638	5.0
Flexural Modulus (1.3 mm/min), 1% Secant, psi	ASTM D790	120,000
Rockwell Hardness, R Scale	ASTM D785	95
Notched Izod Impact Strength @ 73°F, ft-lb/in	ASTM D256	11
Notched Izod Impact Strength @ 0°C, ft-lb/in	ASTM D256	3.3
Notched Izod Impact Strength @ -18°C, ft-lb/in	ASTM D256	1.8
Notched Izod Impact Strength @ -30°C, ft-lb/in	ASTM D256	1.6
Heat Deflection Temperature @ 66 psi, °C	ASTM D648	80
Heat Deflection Temperature @ 264 psi, °C	ASTM D648	48

Notes: Specimens were injection molded according to the conditions specified in ASTM D4101.  
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\*FM 46020 applies to specific copolymers

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ISO 9001:2008  
FS 70459  
FM 31429  
FM 46020\*



ISO 14001:2004  
EMS 35710